



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D4404-1

Job Sheet 177717



Part No: D4404-1

Job Qty: 2 ea

Part Name: Cushion



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 5/17/18

Job Tracking No:

Due Date: 5/21/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV B SHEET 1 IPP rev. A 11.06.01 new Issue EC verified by:DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	2 Ea		5/21/18	0.00	0.00	Start Up Waterjet		SC 18/05/17
100	Waterjet	2 pcs		5/21/18	0.00	0.10	Waterjet1		SC 18/05/17
120	QC	2 pcs		5/21/18	0.00	0.00	QC2 Waterjet-4		SC 18/05/17
140	QC	2 pcs		5/21/18	0.00	0.00	QC8-7		10 13-05-22
150	Packaging	2 pcs		5/21/18	0.00	0.00	Packaging3 Large Fab		MAY 22 2018
160	QC21-SA	2 Ea		5/21/18	0.00	0.00	QC21		MAY 22 2018

Part Op Descriptions: 100 - 1-Cut as per Dwg Dwg Rev: B Prog Rev: B 2-Deburr if necessary

DAS
21
9-80

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
MNEO60S.063	Neoprene Sheet 0.063	7.5800 sf (3.79 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	MNEO60S.063	8	331	0

Part Specifications

Specifications could not be found.



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
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Email: sales@dartaero.com
www.dartaerospace.com

Container No: S072391



Part: D4404-1

Job No: 177717

Serial No/Batch: S072391

Revision: B

Inspector:

Date: 05/17/18

DART AEROSPACE LTD	Work Order:	177717
Description: Cushion	Part Number:	D4404-1
Inspection Dwg: D4404 Rev: B		Page 1 of 1

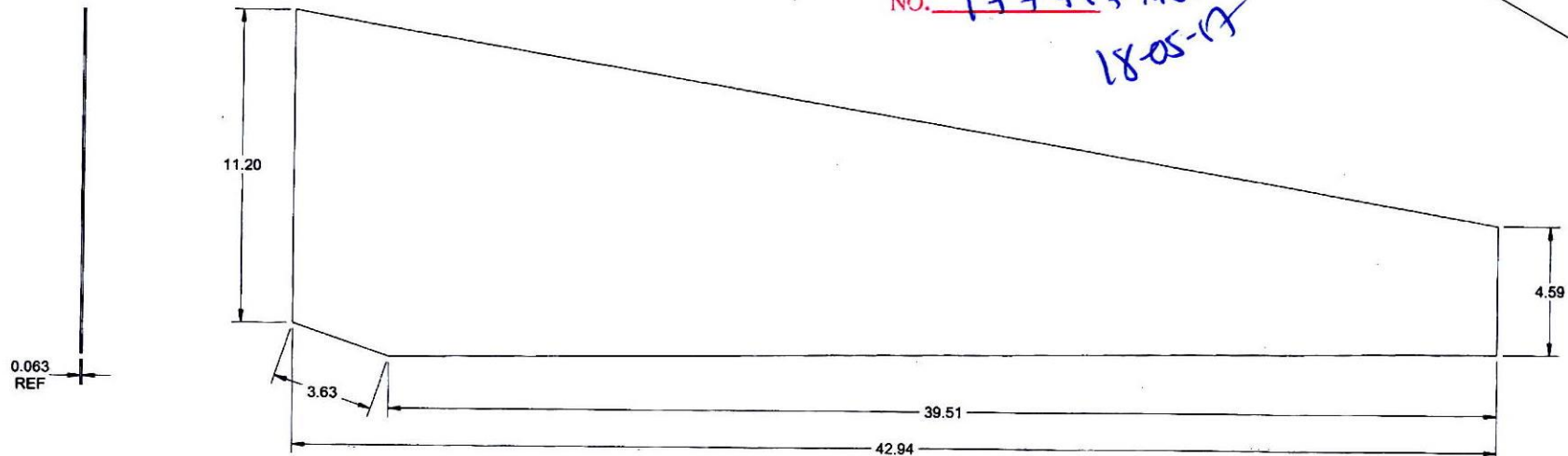
FIRST ARTICLE INSPECTION CHECKLIST

[illegible]

Measured by:	SC	Audited by:	9-89	Preliminary Approval:	
Date:	1905/17	Date:	18-05-22	Date:	

Rev	Date	Change	Revised by	Approved
A	11.06.21	New Issue	KJ	
B	12.06.21	Dwg Rev updated	KJ	

SHOP COPY
 RETURN TO
 ENGINEER
 UNCONTROLLED COPY
 SUBJECT TO AMENDMENT
 WITHOUT NOTICE
 WORK ORDER
 NO. 177717 M5
18-05-17



D4404-1 CUSHION

RELEASED
 2011-11-16
JD

NOTES:

- 1) MATERIAL: BLACK SOLID RUBBER NEOPRENE SHEET, 0.063 THICK
REF DART SPEC MNEO60S.063
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 0.82 lbs

B	ADDED D4404-3/-5/-7/-9	HS	11.09.27
A	NEW ISSUE	HS	11.05.16
REV.	DESCRIPTION	BY	DATE
DESIGN	<i>JS</i>		
DRAWN	<i>JS</i>		
CHECKED	<i>JS</i>		
MFG. APPR.	<i>JS</i>		
APPROVED	<i>JS</i>		
DE APPR.	<i>JS</i>		
DATE	11.09.27		

DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWING NO. D4404	REV. B
TITLE CUSHION	SHEET 1 OF 5
SCALE NTS	

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